



Report Number: 18-004429

Revision Number:1

Date Order Received: 07/24/2018

For the Account of:

Raxon Fabrics 2289 Ross Mill Road Henderson, NC 37536

Client's	Identification:	Bedra	Test #668
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# **CERTIFICATE OF TESTING**

TEST PERFORMED: Flame Tests of Flame-Resistant Fabrics and Film CAN/ULC S109-14

#### **TEST RESULTS**

Small Flame Test	Specimen	After Flame (s)	Flaming Drip (s)	Char Length (mm)
	1	0.0	0.0	60
	2	0.0	0.0	80
	3	0.0	0.0	65
	4	0.0	0.0	55
	5	0.0	0.0	35
	6	0.0	0.0	48
	7	0.0	0.0	48
	8	0.0	0.0	46
	9	0.0	0.0	49
	10	0.0	0.0	58
	Average	0.0	0.0	54
Large Flame Test	Specimen	After Flame (s)	Flaming Drip (s)	Char Length (mm)
	1	0.0	0	305
	2	0.0	0	252
	3	0.0	0	239
	4	0.0	0	252

Approximate weight (oz./sq. yd): 275

 $\begin{tabular}{ll} \hline $\boxtimes$ Initially & $\square$ After water leaching \\ $\square$ After laundering & $\square$ After scrubbing \\ \end{tabular}$ 

☐ After dry cleaning ☐ After accelerated weathering

### **ACCEPTANCE CRITERIA**

## Small Flame Test:

- 1. Portions or residue of the material (flaming drip) which break or drip from the test specimens shall not continue to flame for more than 2 seconds on the floor of the test cabinet
- 2. The vertical spread of the flame and afterglow on the material as indicated by the damaged length (char length) shall not exceed:
  - a. Maximum Average Length: 165mm (6.5 inches)
  - b. Maximum Individual Length: 190mm (7.5 inches)

#### Large Flame Test:

- 1. Portions or residues of the material (flaming drip) which break or drip from the test specimens shall not continue to flame for more than 2 seconds on the floor beneath the test enclosure
- 2. The surface spread of flame shall not exceed 635mm (25 inches) above the tip of the test flame in folded specimens and 250mm (10 inches) in flat specimens.

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CONCLUSION	Based on the above Results and Acceptance Criteria, the item tested:	
	☐ Does Not Comply	
	I certify that the above results were obtained after testing specimen in accordance with the procedures and equipment tandard stated above.	
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Authorized Signature	e Date Order Completed: 08/01/2018	,